



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4653-9

Job Sheet 167181



Part No: D4653-9

Job Qty: 144 ea

Part Name: Fitting, Small



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	144 Ea		11/9/17	0.00	0.00	Start Up Machining		
100	Doosan	144 pcs		11/10/17	0.13	22.36	Doosan		
110	QC	144 pcs		11/10/17	0.00	0.00	QC2		
120	QC	144 pcs		11/10/17	0.00	0.00	QC8		
130	Packaging	144 pcs		11/10/17	0.00	0.00	Packaging3		
140	QC21-SA	144 Ea		11/10/17	0.00	0.00	QC21		

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0.00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.875	14	29	0	0
	M6061T6R1.000	14	32	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Small Fitting	0.807Inches + 0.000 - 0.001	0.807 0.806	Diameter	
2	Small Fitting	0.547Inches + 0.008 - 0.001	0.555 0.546	Diameter	
3	Small Fitting	0.712Inches ± 0.010	0.722 0.702	Diameter	
4	Small Fitting	0.110Inches ± 0.030	0.140 0.080		
5	Small Fitting	0.080Inches + 0.005 - 0.000	0.085 0.080		
6	Small Fitting	0.320Inches ± 0.030	0.350 0.290		
7	Small Fitting	0.630Inches ± 0.030	0.660 0.600		
8	Small Fitting	1.340Inches ± 0.030	1.370 1.310		
9	Small Fitting	45.000Degrees ± 0.500	45.500 44.500	Angle	
10	Small Fitting	0.745Inches ± 0.010	0.755 0.735	Diameter	

DART
AEROSPACE
S005027

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Fitting, Small

PART NO: D4653-9

Revision:

Operation:

Quantity:

Change No:

Start up Operation

144

Mfg Date: 11/01/17

Job No: 167181

